

HyPrint 750

Naphthenic Ink Oil Marketing Specification

This severely hydrotreated naphthenic printing ink oil has a low odor level, and good solvency and volatility.

TEST DESCRIPTION	TEST METHOD	SPECIFICATIONS		TYPICAL VALUES
		MIN	MAX	
Physical Properties				
Viscosity, SUS at 100°F (37.8°C)	ASTM D2161	750	800	774
Viscosity, SUS at 210°F (98.9°C)	ASTM D2161			63.6
Viscosity, cSt at 40°C (104°F)	ASTM D445	140	150	144
Viscosity, cSt at 100°C (212°F)	ASTM D445			10.9
API Gravity, 60°F (15.6°C)	ASTM D1250			22.5
Specific Gravity, 60°F (15.6°C)	ASTM D4052			0.9188
Viscosity-Gravity Constant	ASTM D2501			0.856
Density, lbs/gal at 60°F	ASTM D1250			7.652
Density at 15.6°C, g/cm ³	ASTM D1250			0.9180
Molecular Weight	ASTM D2502			418
Flash Point, COC, °F (°C)	ASTM D92	400 (204)		443 (228)
Flash Point, PMCC, °F (°C)	ASTM D93	387 (197)		418 (215)
Color, ASTM	ASTM D6045		2.5	L2.0
Pour Point, °F (°C)	ASTM D5949		10 (-12)	-21 (-29)
Water Content	ASTM D7546M	PASS		PASS
Appearance	ASTM D4176M	PASS		PASS
Chemical Properties				
Aniline Point, °F (°C)	ASTM D611	190 (88)	205 (96)	196 (91)
Health and Safety Properties				
Polycyclic Aromatic Compounds, wt%	IP 346		3	<3
Modified Ames Assay, MI	ASTM E1687		1	<1

HyPrint 750 is a product of Ergon Refining, Inc.
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